

TEFLON TUBING (PTFE) – TWT tubes – tolerances

4.2.5 Thin-walled tube extruded from coagulated dispersion powder

The standard tolerance on inner diameter and wall thickness is:

Code-letter	Dimension	Tolerance
a	Inner diameter < 5 mm	$\pm 0,25$ mm
b	Inner diameter \geq 5 mm	± 5 %
c	Wall thickness < 1,0 mm	$\pm 0,1$ mm
d	Wall thickness \geq 1,0 mm	± 10 %

The standard tolerance for length is ${}^{+2}_{0}$ %.